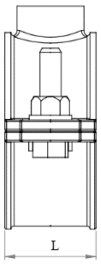
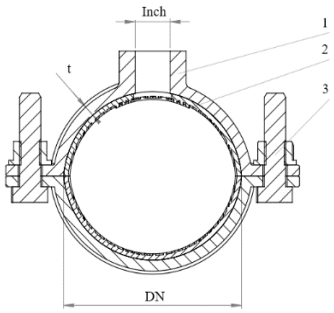
ATK DUCTILE IRON TAPPING SADDLE (2-BOLT)



- **APPLICATION:** Used to tap branch lines from uPVC, HDPE, steel, and cast iron pipes to smaller diameter pipelines.
- **STRUCTURE / MATERIAL:** Body cast from ductile iron with high load-bearing capacity, surface coated with durable, glossy Epoxy. Minimum coating thickness of 250µm.
- **STRUCTURE**

No	Component	Material
1	Body	Ductile Iron FCD450
2	Rubber Gasket	EPDM Rubber
3	Bolt	Galvanized / SS304 Stainless Steel





TECHNICAL SPECIFICATIONS

(DN)	Outlet Size (Inch)	Width (L)	Thickness (t)	Bolt Specs (MxL)	No. of Bolts (n)	Pipe Range	Working Pressure (bar)
32	½-1”	50	5	8x30	2	30-34	PN16
40	½-1”	50	5	8x30	2	38-42	PN16
50	½-1”	50	5	8x30	2	48-52	PN16
63	½-1”	50	5	8x40	2	59-63	PN16
75	½-1”	55	5	10x40	2	70-76	PN16
80	½-1”	60	6	12x60	2	88-92	PN16
100	½-1”	60	7	12x60	2	110-118	PN16
125	½-1”	60	7.5	14x60	2	123-127	PN16
140	½-1”	65	7.5	14x60	2	140-144	PN16
150	½-1”	65	7.8	14x70	2	160-168	PN16
200	½-1”	65	8.4	16x70	2	198-205	PN16
225	½-1”	65	8.4	16x70	2	219-225	PN16
250	½-1”	65	9	16x70	2	248-255	PN16
280	½-1”	65	9	16x70	2	273-280	PN16
300	½-1”	70	9.6	16x70	2	315-325	PN16
350	½-1”	70	10.2	18x80	2	350-355	PN16
400	½-1”	120	10.8	18x100	4	400-429	PN16
450	½-1”	120	11.4	18x100	4	450-478	PN16

Manufacturer: HCL MANUFACTURING & INVESTMENT JOINT STOCK COMPANY
Office/Factory: Lot CN 1B, Quat Dong Industrial Park, Thuong Phuc, Hanoi, Vietnam
http://www.hcl.vn; **Tel.: +84 37 627 2888**